Designed and prepared by Michael Dodd - www.cddstamps.com

This exhibition entry presents a personal study of postally used Machin 1st and 2nd Class Security Feature issues.

The actual stamps shown are from my collection and the annotated variations are based solely on my own study and interpretation.

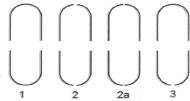
I acknowledge and am grateful to Great Britain Machins - The Machin Nut www.adminware.ca - for granting me permission to use the images showing the security featured lettering.

In 2009 certain high-value and Non-Value Indicated Machin stamps began to include security features such as "slits" and/or background letter coding.

Four different kinds of slits have been seen and different letter "coding" in the background text exist.

Security slit types:

- 1 no cuts at top and bottom
- 2 cuts at top and bottom are wider than 2a
- 2a cuts at top & bottom are narrower than 2
- 3 no cut at top; cut at bottom



The first group of Machins with security features had background text and slits. Subsequent printings included single-letter coding to denote the source of the stamp, and, starting in 2010, a year-indicator was placed just in front of the Queen's image.

Letter Code	Source
В	Business Sheet
С	Custom - definitive and commemorative pane
F	Booklet of four stamps
P	Prestige Booklet
S	Booklet of six stamps
T.	Booklet of twelve stamps
R	Roll of 10,000 stamps

1st Gold Self Adhesive Photogravure, 2 band Phosphor, Paper OFNP

Type 1 Code none February 17, 2009 Printer De La Rue









Ist position difference



Type 1 Code B March 31, 2009 Printer De La Rue







Slit lower closer to margin



Type 2a Code B February 13, 2009









Slit lower closer to margin



Type 2 Code C March 10, 2009 Printer Walsall









Type 2 Code T March 31, 2009 Printer Walsall









Lighter screening impression

Type 2a Code R July 16, 2009 Printer De La Rue









1st Gold Self Adhesive Photogravure, 2 band Phosphor, Paper OFNP

Type 2 Code S March 31, 2009 Printer Walsall











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www.royalmail.com/Postcodes4free

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Type 2 Code T + 10 January 26, 2010 Printer Walsall



Isı





Slit lower closer to margin

Lighter screening impression

Type 2 Code C + 10 June 15, 2010 Printer Walsall









Type 2 Code S + 10 June 26, 2010 Printer Walsall









Slit lower closer to margin

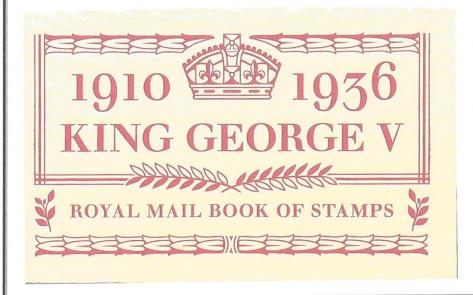
1st Gold Self Adhesive Photogravure, 2 band Phosphor, Paper OFNP

Type 2a Code P+10 May 8, 2010 Printer Walsall





Source: George V Accession Centenary Prestige Booklet



Type 2a Code 10 March 13, 2010 Printer De La Rue









Slit higher further off margin

Type 2a Code B + 10 March 15, 2010 Printer De La Rue









Slit lower closer to margin

Type 2 Code T + 11 2011 Printer Walsall



Ist





Paler image, finer slit cut and cuts as Type 2a

Slits touching margin

Type 2 Code C + 11 January 11, 2011 Printer Walsall









Type 2 Code S + 11 2011 Printer Walsall









Slit higher further off margin

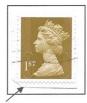
1st Gold Self Adhesive Photogravure, 2 band Phosphor, Paper OFNP

Type 2a Code 11 2011 Printer De La Rue





Slits slighter higher off margin



Slits regular distance off margin



Slits touching margin

Type 2a Code B + 11 January, 2011 Printer De La Rue





Slits touching margin





2nd Bright Blue Self Adhesive Photogravure, 2 band Phosphor, Paper OFNP

Type 1 Code none February 17, 2009 Printer De La Rue









Slit higher off margin

Type 1 Code B March 31, 2009 Printer De La Rue









 2^{ND}



2nd offset position to slit

Type 2a Code B January 15, 2009 Printer De La Rue









2nd Bright Blue Self Adhesive Photogravure, 2 band Phosphor, Paper OFNP

Type 2 Code T March 31, 2009 Printer Walsall





2ND



Slit touching margin



2nd offset

position to slit



Type 2a Code R July 16, 2009 Printer De La Rue









Slit higher off margin

2nd Bright Blue Self Adhesive Photogravure, 2 band Phosphor, Paper OFNP

Type 2 Code T + 10 March 31 2010 Printer Walsall















Lighter background shade of blue

Type 2a Code B + 10 Mar 10, 2010 Printer De La Rue



2nd offset position to slit





Type 2a Code 10 Mar 10, 2010 Printer De La Rue





2nd offset position to slit





2nd Bright Blue Self Adhesive Photogravure, 2 band Phosphor, Paper OFNP

Type 2 Code T March 31, 2009 Printer Walsall

















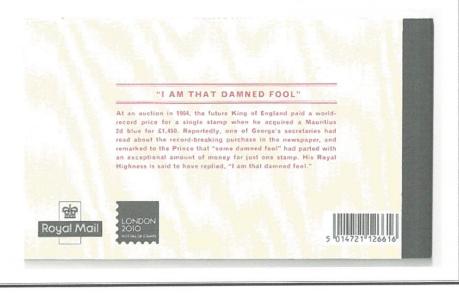
2nd Bright Blue Self Adhesive Photogravure, 2 band Phosphor, Paper OFNP

Type 2a Code P + 10 May 8, 2010 Printer Walsall





Source: George V Accession Centenary Prestige Booklet



2nd Bright Blue Self Adhesive Photogravure, 2 band Phosphor, Paper OFNP

Type 2a Code 11 January 2011 Printer De La Rue









Type 2a Code B + 11 January 2011 Printer De La Rue









Type 2a Code T + 11 March 2011 Printer Walsall







Great Britain Security Machins

the Security pattern lettering issues from 2009

I would like to thank my friends who sent me stamps over the past few years.

This study would not have been possible without you.

There is no intention on my part to have the viewer think this study is complete.

I have thousands more Machin security stamps which have not been studied in detail, and from the hours I have studied I am confident there are more "differences" to be found amongst the supposedly same printings.

As each year goes by and a new issue is released by Royal Mail there will of course be more to add to this collection now that the year numeric has been added to the security code.

There is no shortage of information available about Machin issues. I acknowledge the material freely available on the internet from The Machin Nut at http://www.adminware.ca/machin/m_link.htm I have had many enjoyable evenings just reading from the "Machin Links".

Many people write about Machins. Too many to mention, other than to say I recommend reading http://machinmania.blogspot.com/ and The Complete Deegam Machin Handbook; this is essential and enjoyable reading in my view http://www.deegam.com/handbook.htm

And finally, This is what it is all about!

Michael Dodd - www.cddstamps.com

